

Fig. 27

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7/14/96

SEMI CIRCULAR CORRUGATED

SEP 20 '95 17:11 514-421-1305

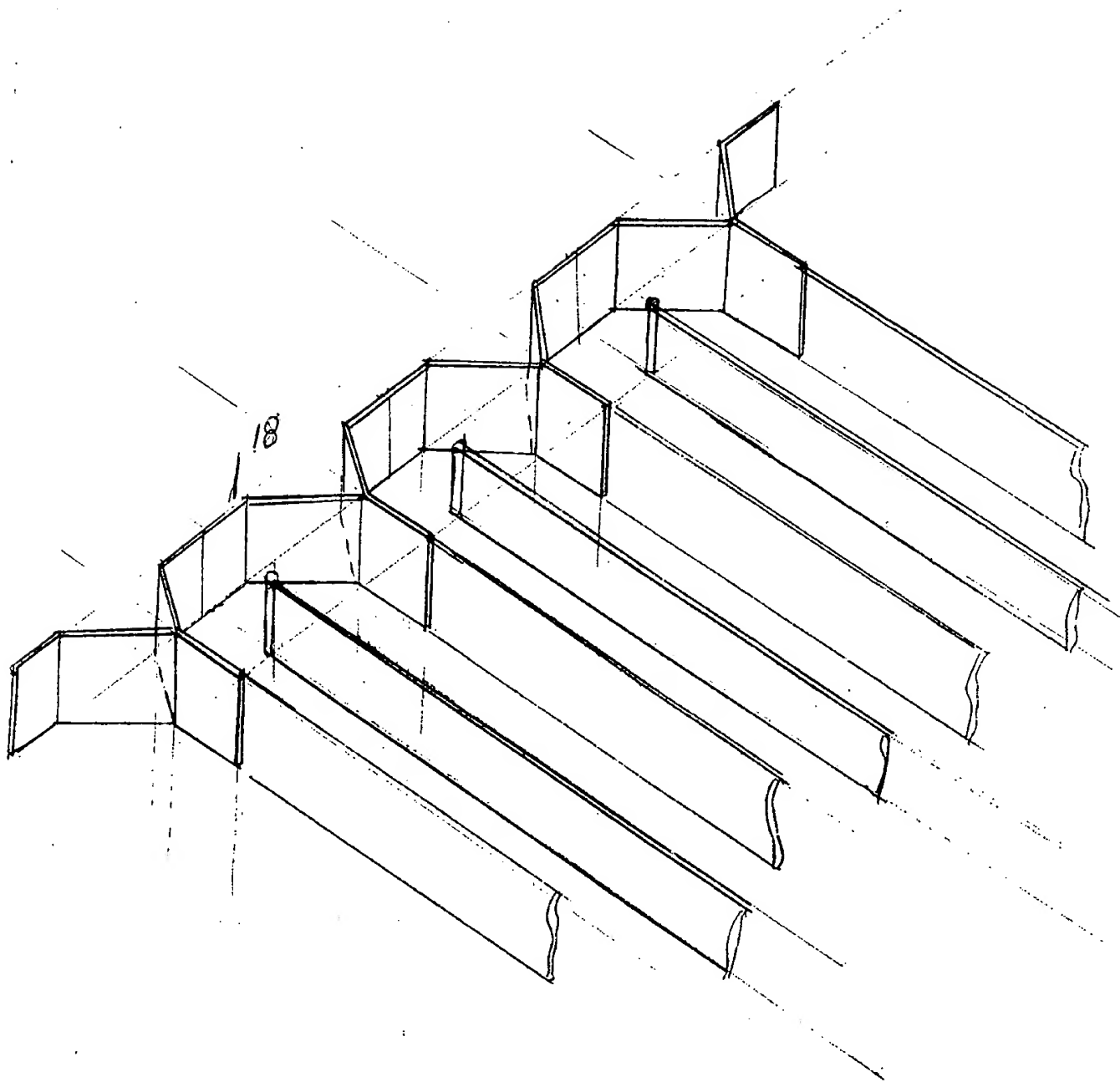


Fig. 28

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SEMI OCTAGONAL
INTERNAL BENDS (RETURNS)

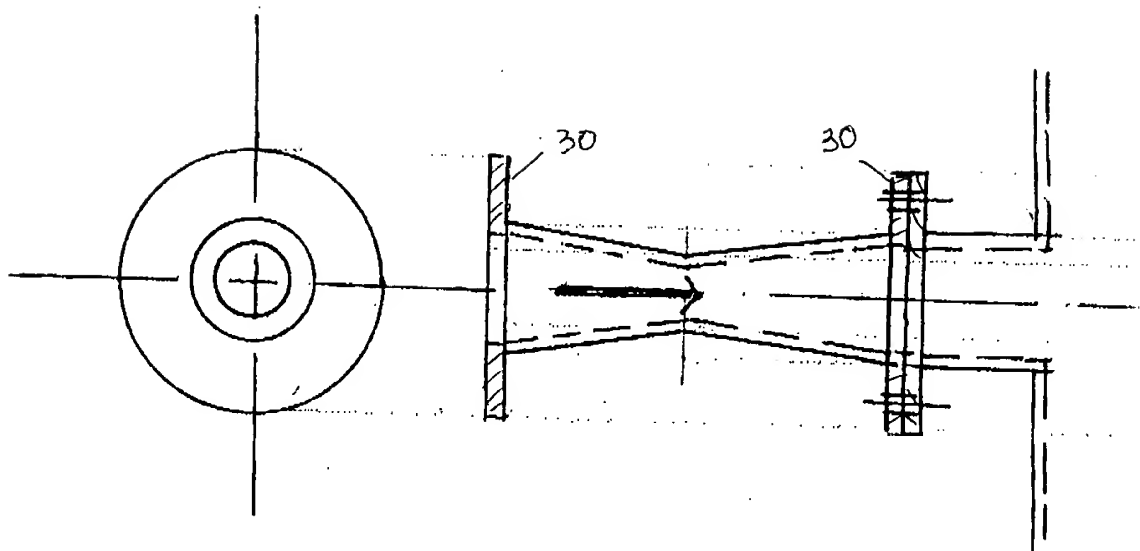


FIG. 29

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